

Thursday, June 11, 2015 10:54:31 AM

Item ID: D076-612-015

Accept

N9000401 00

Setup Start *NS1*

Revision ID:

Item Name: Cargo Mirror Installation, 8" (Fits LH or RH)

Stop *NS2*

Start Date: 6/11/15 **Start Qty:** 1.00

1

Cust Item ID:

Required Date: 6/11/15 **Req'd Qty:** 1.00

*** 1 ***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																								
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Work Order ID 133596

133596

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Thursday, June 11, 2015 10:54:31 AM

Item ID: D076-612-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cargo Mirror Installation, 8" (Fits LH or RH)

Start Date: 6/11/15 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/11/15 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D076-612-015

Location: _____

PPP Rev: _____

Ship

JUN 11 2015

DAS
6
9:59

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

ML5

JUN 11 2015

ML5

JUN 11 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Picklist Print

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Page 1

Work Order ID: 133596

133596

Parent Item: D076-612-015

D076-612-015

Parent Item Name: Cargo Mirror Installation, 8" (Fits LH or RH)

Start Date: 6/11/15

Required Date: 6/11/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A05.05.12New issueKJ/JLM IPP Rev:B 10.09.08 as per
ecn 10-607 DD verf:EC IPP REV:C 14.11.03 ECN14-648/IIN
REVB DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3439-101 *D3439-101* Mirror Assembly 8"		Manufactured	No			110	Each	30.0000	1	1	DAS 27 9-89		DAS 6 9-89
	DAS 38 9-89			<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				2					
				103697				2					
				ST381				28					
				115883				4					
				125449				24					
D2012-117 *D2012-117* Clevis		Manufactured	No			110	Each	24.0000	3	3	DAS 27 9-89		DAS 6 9-89
	DAS 38 9-89			<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				WA004				24					
				119299				3					
				125440				1					
				127735				10					
				131990				10					
D2261-041 *D2261-041* Long Arm Assembly		Manufactured	No			110	Each	4.0000	1	1	DAS 27 9-89		DAS 6 9-89
	DAS 38 9-89			<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST368				4					
				132939				4					

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																														
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Picklist Print

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Page 2

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133596

Parent Item: D076-612-015

D076-612-015

Parent Item Name: Cargo Mirror Installation, 8" (Fits LH or RH)

Start Date: 6/11/15

Required Date: 6/11/15

Start Qty: 1.00

Required Qty: 1.00

D2262-041

Manufactured No

110

Each

4.0000

1

1

DAS
27
9-89

D2262-041

Short Arm Assembly

DAS
38
9-89

**

Location

Loc Qty

Loc Code

ST352

4

132940

4

D2263-1

Manufactured No

110

Each

26.0000

2

2

DAS
27
9-89

D2263-1

Clamp

DAS
38
9-89

**

Location

Loc Qty

Loc Code

ST005

26

124606

26

D2263-3

Manufactured No

110

Each

135.0000

2

2

DAS
27
9-89

D2263-3

Clamp

DAS
38
9-89

**

Location

Loc Qty

Loc Code

ST005

135

*124607

135

D2264

Manufactured No

110

Each

15.0000

3

3

DAS
27
9-89

D2264

Cushion

DAS
38
9-89

**

Location

Loc Qty

Loc Code

ST005

15

133015

15

JUN 11 2015

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Shop Packet Print

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		
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OTHER : ☐																					

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Page 3

Work Order ID: 133596

133596

Parent Item: D076-612-015

D076-612-015

Parent Item Name: Cargo Mirror Installation, 8" (Fits LH or RH)

Start Date: 6/11/15

Required Date: 6/11/15

Start Qty: 1.00

Required Qty: 1.00

D2271-041

Manufactured No

110

Each

7.0000

3

3

DAS
27
9-89

DAS
6
9-89

D2271-041

"L" Bracket Assembly

DAS
38
9-89

Location

Loc Qty

Loc Code

prelim

1

123828

1

ST006

6

132937

6

3

D5077-1

Manufactured No

110

Each

26.0000

2

2

DAS
27
9-89

DAS
6
9-89

D5077-1

Spacer

DAS
38
9-89

Location

Loc Qty

Loc Code

prelim

4

119735

4

ST145

22

132941

22

2

D5081-1

Manufactured No

110

Each

13.0000

2

2

DAS
27
9-89

DAS
6
9-89

D5081-1

Radius Block

DAS
38
9-89

Location

Loc Qty

Loc Code

ST146

13

124598

13

2

AN3C10A

Purchased No

110

Each

26.0000

1

1

DAS
27
9-89

DAS
6
9-89

AN3C10A

Bolt

DAS
38
9-89

Location

Loc Qty

Loc Code

ST349

26

m128634

25

m129521

1

1

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Page 3

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Past Expiry Date ☐	Manufacturing Process ☐																								
Misidentified ☐	Past Due ☐	OTHER :																							

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Work Order ID: 133596

133596

Parent Item: D076-612-015

D076-612-015

Parent Item Name: Cargo Mirror Installation, 8" (Fits LH or RH)

Start Date: 6/11/15

Required Date: 6/11/15

Start Qty: 1.00

Required Qty: 1.00

AN3C11A

Purchased No

110 Each 56.0000 3 3

AN3C11A
BOLT

DAS
38
9-89

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST349

56

M128224

6

M131957

20

M132035

30

3

AN4C5A

Purchased No

110 Each 58.0000 1 1

AN4C5A
Bolt

DAS
38
9-89

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

4

M128403

4

ST345

16

M130466

16

ST346

38

M131677

38

2

AN4C6A

Purchased No

110 Each 383.0000 1 1

AN4C6A
Bolt

DAS
38
9-89

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST312A

117

m131618

117

ST345

252

m130716

52

m131410

200

1

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Work Order ID: 133596

133596

Parent Item: D076-612-015

D076-612-015

Parent Item Name: Cargo Mirror Installation, 8" (Fits LH or RH)

Start Date: 6/11/15

Required Date: 6/11/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0363R

Purchased

No

110

Each

374.0000

6

6

NAS1149C0363R

DAS

38

9-89

Washer

**

DAS

27

9-89

DAS

6

9-89

Location

Loc Qty

Loc Code

FP001

75

114742

75

GA

149

m130673

149

ST271

150

122441

3

m130673

147

6

NAS1149C0463R

Purchased

No

110

Each

310.0000

6

6

NAS1149C0463R

DAS

38

9-89

Washer

**

DAS

27

JUN 11 2015

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

83

m127306

83

ST271

227

m128401

227

6

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

Picklist Print

Thursday, June 11, 2015 10:54:37 AM

Page 6

Work Order ID: 133596

133596

Parent Item: D076-612-015

D076-612-015

Parent Item Name: Cargo Mirror Installation, 8" (Fits LH or RH)

Start Date: 6/11/15

Required Date: 6/11/15

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased No

110

Each

707.0000

6

6

MS21043-3

Nut

DAS
38
9-89

Location

Loc Qty

Loc Code

FG	80	
103691	80	
FP001	17	
m130673	17	
GA	259	
m130673	15	
m131677	244	
ST304	351	
m131340	215	
<u>m132382</u>	136	

**

DAS
27
9-89

MS21043-4

Purchased No

110

Each

774.0000

3

3

MS21043-4

Nut

DAS
38
9-89

Location

Loc Qty

Loc Code

FG	40	
104603	40	
GA	263	
m128798	263	
ST304	471	
m128818	34	
m131697	9	
<u>m132382</u>	428	

**

DAS
27
9-89

JUN 11 2015

DAS
38
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Picklist Print

Thursday, June 11, 2015 10:54:37 AM

Page 7

Work Order ID: 133596

133596

Parent Item: D076-612-015

D076-612-015

Parent Item Name: Cargo Mirror Installation, 8" (Fits LH or RH)

Start Date: 6/11/15

Required Date: 6/11/15

Start Qty: 1.00

Required Qty: 1.00

MS27039C1-14

Purchased

No

110

Each

86.0000

3

3

MS27039C1-14

Screw

DAS

38

9-89

**

DAS

27

9-89

DAS

6

9-89

Location

Loc Qty

Loc Code

ST283

86

m129406

30

m130412

56

3

CR3553-4-02

Purchased

No

110

Each

29.0000

9

9

CR3553-4-02

RIVET

DAS

38

9-89

**

DAS

27

9-89

DAS

6

9-89

Location

Loc Qty

Loc Code

ST318

29

m130401

29

9

JUN 11 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
						Completed By															
						Lead hand / Supervisor Approval Verification															
			QC / QA Coordinator Approval																		
Root Cause		FAULT CATEGORY																			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																
OTHER : _____																					

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D076-612-011 Cargo Mirror, 6"	1.8 lb 0.82 kg	±46.5 in ±1.18 m	±83.7 in-lb ±0.97 m-kg	99.1 in 2.52 m	178.4 in-lb 2.07 m-kg
D076-612-015 Cargo Mirror, 8"	2.3 lb 1.04 kg	±46.5 in ±1.18 m	±107.0 in-lb ±1.23 m-kg	99.1 in 2.52 m	227.9 in-lb 2.62 m-kg

5.0 PARTS LIST

Qty -011	Qty -015	Part Number	Description
X		D076-612-011	CARGO MIRROR, 6"
	X	D076-612-015	CARGO MIRROR, 8"
1		D2011-101	Mirror (6")
	1	D3439-101	Mirror (8")
3	3	D2012-117	Clevis
1	1	D2261-041	Long Arm Assembly
1	1	D2262-041	Short Arm Assembly
4	2	D2263-1	Clamp
	2	D2263-3	Clamp
3	3	D2264	Cushion
3	3	D2271-041	L Bracket Assy
2	2	D5077-1	Spacer
2	2	D5081-1	Radius Block
1	1	AN3C-10A	Bolt
3	3	AN3C-11A	Bolt
1	1	AN4C-5A	Bolt
1	1	AN4C-6A	Bolt
6	6	NAS1149C0363R	Washer
6	6	NAS1149C0463R	Washer
6	6	MS21043-3	Nut
3	3	MS21043-4	Nut
3	3	MS27039C1-14	Screw
9	9	CR3553-4-02	Blind Rivet

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Revision: B

Date: 14.02.13